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How to install the filter bag in right way?

Correct installation of dust filter bags is very important to improve the life of the dust collector and itself. Recommended steps for installing dust filter bags in the dust collector: The installation of the dust filter bags should be completed after all the installation work of the dust collector is completed (including thermal insulation and anti-corrosion work) At the end, first remove the spray pipe and then install it. When handling and storing the dust filter bag, pay attention to prevent the filter bag from contacting and colliding with the surrounding hard objects and sharp-angled objects. It is forbidden to step on it and press it hard to avoid damage.

- 1. When storing, keep away from fire sources, prevent moisture, avoid direct sunlight such as sunlight, and prevent heavy objects from being squeezed. Before installation, each filter bag should be inspected to prevent mechanical damage.
- 2. The installers should dress smartly, and the pockets should be clean. Cigarettes, matches, lighters, keys, knives and other objects should not be carried in order to avoid falling into the filter bag. It is not allowed to wear shoes with iron nails or hard soles for installation. The installation personnel must be fixed, the position is fixed, and the responsibilities are clear. Each person makes a record of the filter bag installed by himself and signs on the record book.
- 3. Installation environment requirements: The lighting at the installation site is sufficient, and equipment and sundries that are not related to the installation are not allowed to be stored on site.
- 4. During the installation process, smoking is prohibited, and any form of welding and cutting work is strictly prohibited. In the case of power failure, it is strictly forbidden to use lighters, matches, etc. for lighting. After the installation work is completed every day, the installation tools should be checked to avoid omission. Damaged filter bag in bag.
- 5. Requirements for installing the filter bag: It is recommended to install by two people, one person folds the cloth bag longitudinally and sends it into the hole of the flower plate, and the other person grabs and opens the rolled dust filter bag, the cage frame should be aligned with the center, and gently put in , to ensure vertical installation.



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6. Installation inspection: After installing a dust filter bag, check whether the joint seam is sealed, whether the sealing position is correct, and check whether it is vertical from the ash hopper. If it is found that the bottom of the filter bag collides or is incorrect, make a record In a timely manner under the guidance of a special person to straighten.

正确的安装除尘滤袋安装对提高除尘器以及自身的寿命是相当重要,在除尘器中安装除尘滤袋建议步骤:除尘滤袋的安装应在除尘器全部安装工作完成后(包括保温防腐工作)末尾进行,先拆除喷吹管再安装,除尘滤袋在搬运和存放时要注意防止滤袋与周围硬物、尖角物件接触碰撞,禁止脚踩,重压,以免破损。

- 1. 存放时应注意远离火源,要防潮,避免阳光等强光直射,防止重物挤压,安装前应对每条滤袋进行检查,防止机械损伤。
- 2. 安装人员应着装精练, 衣服口袋里要求干净, 不能携带香烟、火柴、打火机、钥匙、小刀等物件, 以免掉入滤袋中。不许穿带铁钉或硬质鞋底的鞋进行安装, 安装人员要固定, 岗位固定, 责任明确, 每人对自己安装的滤袋做记录, 并在记录本上签名。
- 3. 安装环境要求:安装现场照明光线足够,现场不准存放与安装无关的器械、杂物等。
- 4. 安装过程中,禁止吸烟,严禁任何形式,任何部位的电焊和切割工作,断电情况下严禁用打火机、火柴等取火照明,每天安装工作结束后要清点安装工具,以免遗漏掉入滤袋中损坏滤袋。
- 5. 安装滤袋要求:建议由两个人安装,一个人将布袋纵向折叠送入花板孔,另一个人抓住并打开成卷的除尘滤袋,笼框要对准中心,轻轻放入,安装时保证垂直。
- 6. 安装检查:每安装完一条除尘滤袋,要检查结合缝是否密封,密封位置是否正确,从灰斗中检查是否垂直,如发现有滤袋底部相碰或不正确时,要作好记录及时在专人指导下调直。